

We offer tin-solder from 2 alloys used as materials that show a considerably higher purity than is required by DIN standards:

MSolder SilverGold boosts the advantages of silver solder by adding purest Gold which also lowers the melting point and ensures the outstanding sound properties of our silver/gold components.

The **MSolder SUPREME SilverGold** is our second to none solder for tube applications as well as for assembling our SilverGold wires, foils and cables due to its surpassing conductivity combined with a high liquidus.



Technical specifications:

- 1.00 mm diameter
- Amine, diamine, urea and lead free
- Low odour
- Optimum processing temperature
- Special NO-CLEAN liquid
2.5% liquid content - Type 2.2.3 B - DIN EN 29 454.1
- Copper compatible
- Gentle on components
- Time saving
- User and environmental friendly

Purity of silver: min. 99.97% typ. 99.99%

Purity of gold: min. 99.97% typ. 99.99%

MSOL.SG

Tin solder MSolder SilverGold

Liquidus 217°C/422°F, Sn95,5Cu0,7Ag3,8Au, Ø 1,00 mm

Weight [g]	Length [m]
50	8,5
100	17,0
330	56,0

MSOL.SUP

Tin solder MSolder SUPREME SilverGold

Liquidus 290°C/554°F, Sn88,6Cu1,8Ag9,5Au0,1, Ø 1,0 mm

Weight [g]	Length [m]
50	8,5
100	17,0
330	56,0