

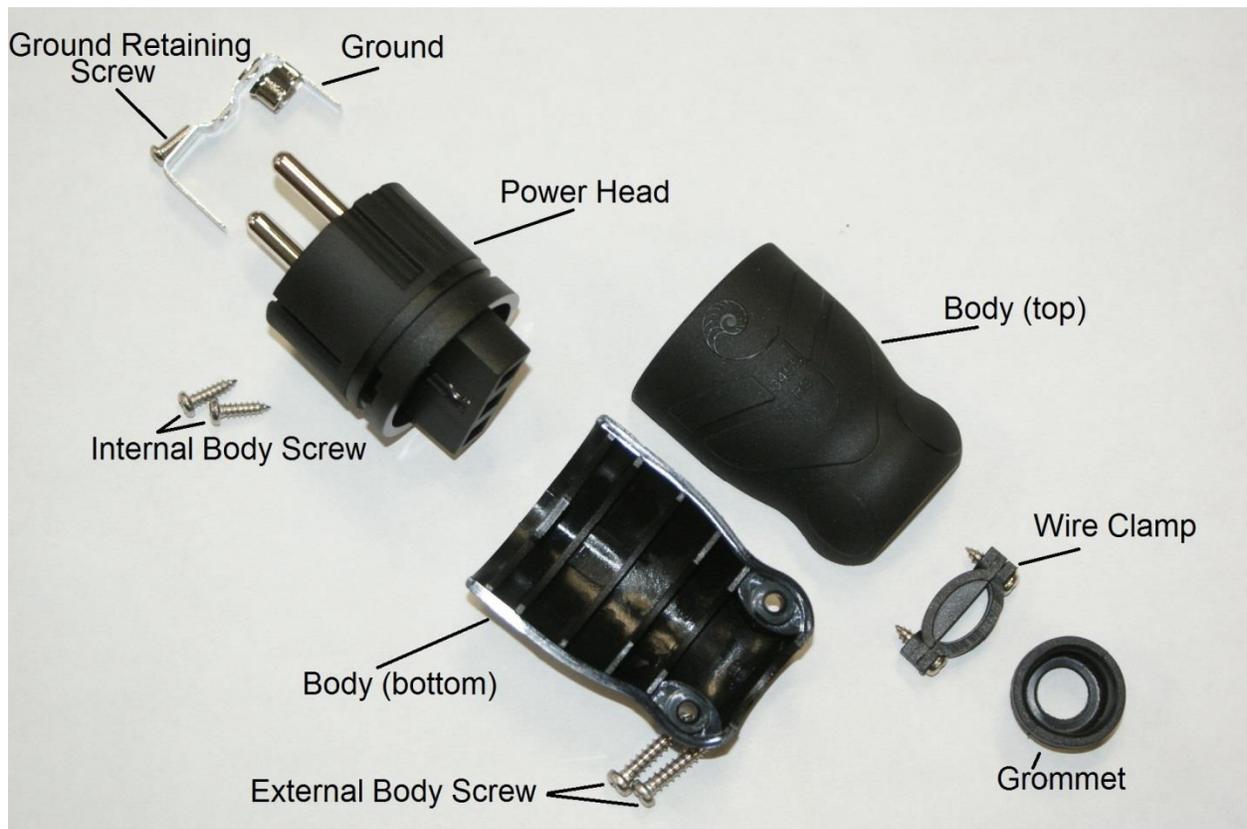
Cardas Schuko Plug Assembly

Instruction



Parts

- Power Head
- Internal Wire Clamp with screws
- Body (Top and Bottom)
- External Body Screws (2)
- Internal Body Screws (2)
- Ground Strap with retaining screw
- Grommet



Assembly

- Strip outer jacket of the desired cable 1-1/4"
- Strip the individual conductors 3/8"
- Slide Plug end Grommet over cable
- Remove Ground retaining screw and Ground Strap from Power head
- Install stripped conductors into the end of the power pins and tighten set screw using a 5/64" allen wrench
- Fit Bottom section of the Plug Body onto the Power Head
- Fit Wire Clamp onto the conductors and align it with the channel in the lower Body. (Note: Grind lower half of wire clamp, if necessary, to accommodate larger size of conductors)

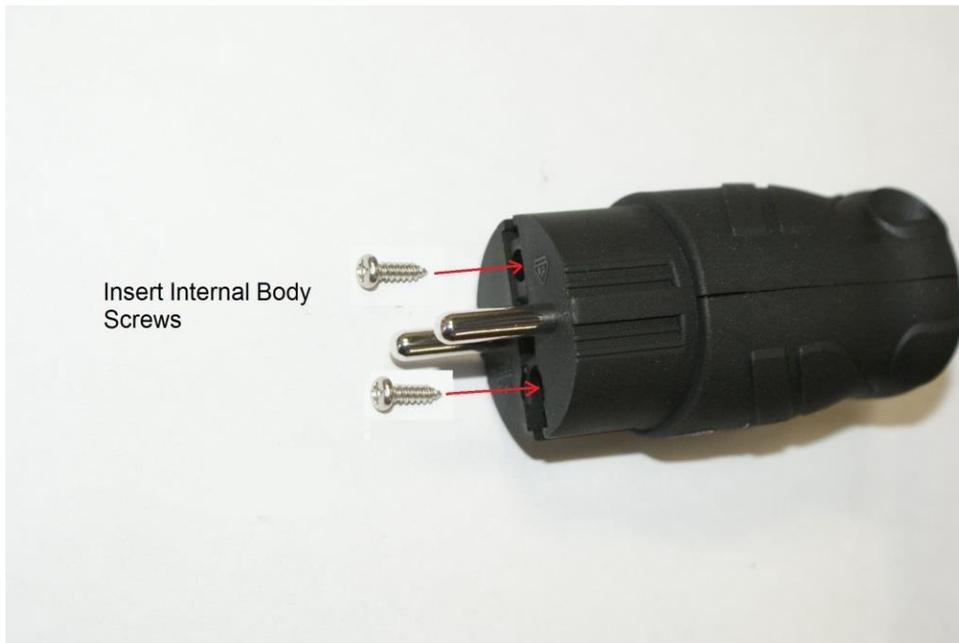


-Align grommet in the end of lower body

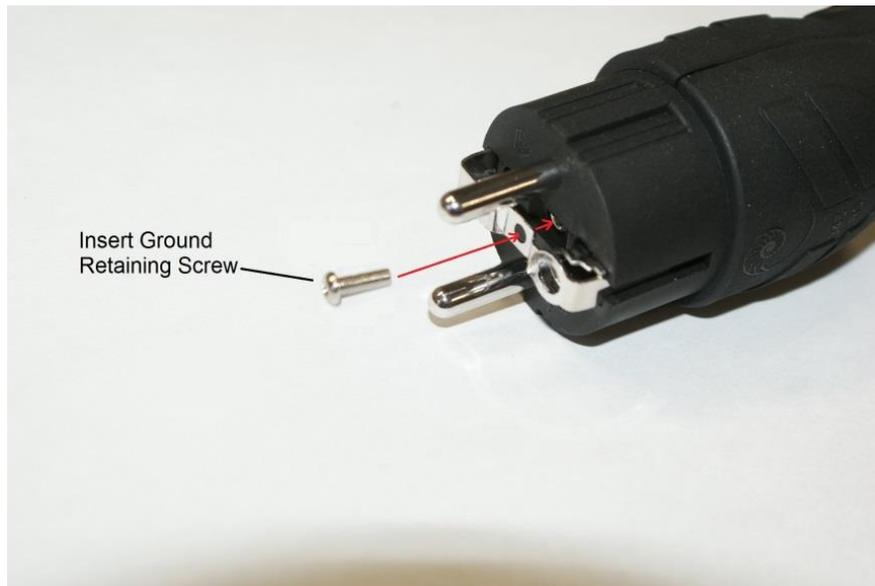
-Fit top of body to the Power head



-Insert internal Body Screws into the face of the Power Head and secure



-Insert Ground Strap into Power Head and secure with Ground Retaining screw



-Insert External Body Screws and the Cardas Schuko Plug is complete.

